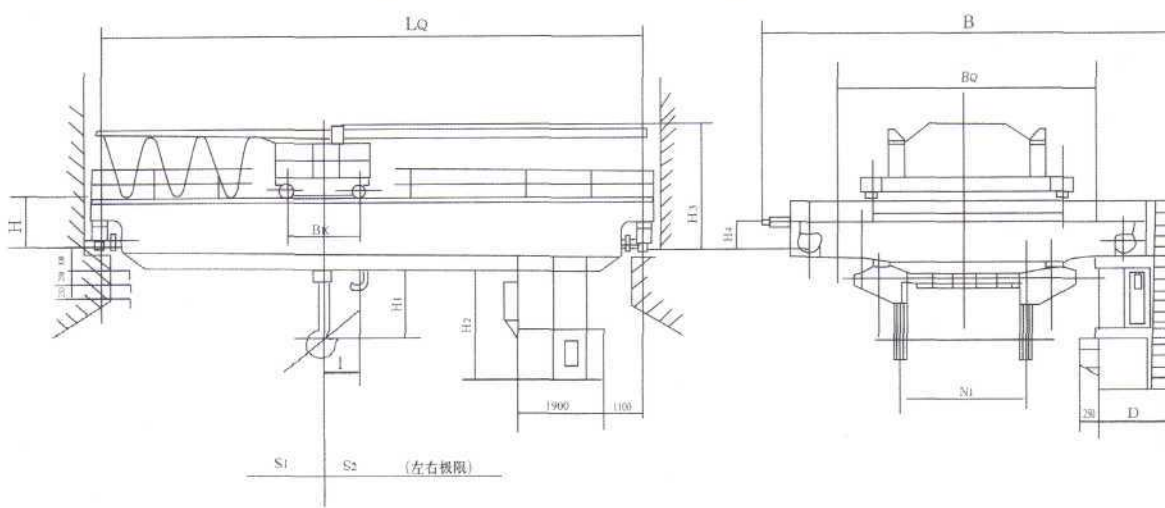


# QD 型 50/10 吨铸造起重机

QD Type of 50/10-Ton Casting crane



铸造起重机是冶炼车间的主要生产设备之一。在转炉车间用该起重机将从高炉车间运来的铁水倒入混铁炉及将混铁炉内的铁水或从高炉车间运来的铁水直接倒入转炉。在转炉或平炉车间，该起重机将炼钢炉中倾出的钢水在跨间进行连续铸造或供浇铸钢锭之用。该起重机设有独立驱动的主、副小车，主小车设置固定间距的龙门钩，吊运盛钢桶。副小车可用来倾翻盛钢桶或做其它辅助性的吊运作业。铸造起重机采用安全可靠的起升机构，并在司机室和车间显示出所吊物之重量。该机采用封闭型的偏轨箱形梁，因此，具有良好的垂直和水平刚性。

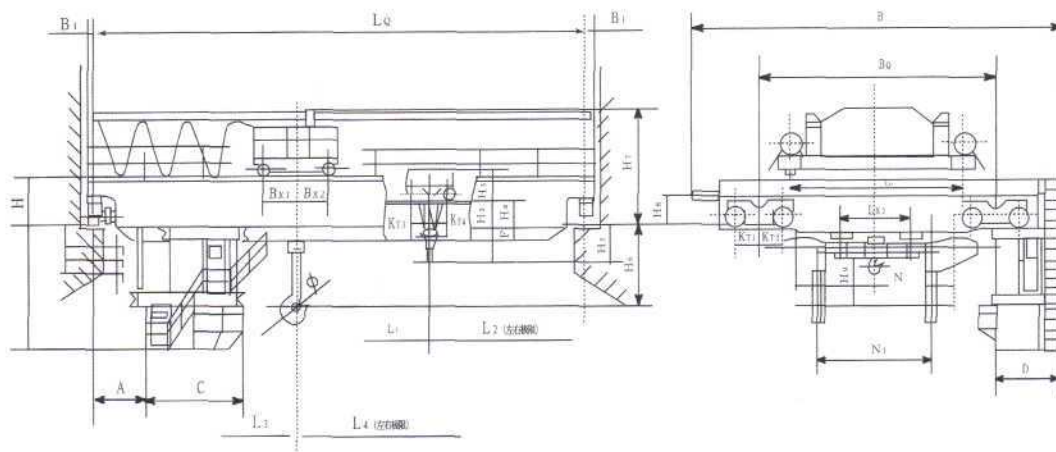
The casting crane smelts one of workshop main production equipment. The molten iron which will ship in from the blast furnace workshop pours into in the converter mill with this hoist crane the mixer and which will ship in from the blast furnace workshop pours into directly the mixer in molten iron or the molten iron the converter. In the converter or the siemensmartin plant, this hoist crane the molten steel which leans the steel-smelting furnace in cross between carries on using of the continuous casting or for the casting steel ingot. This hoist crane is equipped with the independent actuation the host, the vice-car, the main car establishment fixed spacing Dragon Gate hook, lifts the steel ladle. The vice-car may use for to pour crane uses safely reliable lifts the organization, and may demonstrated in the cab and the workshop hangs weight of the thing. This machine uses enclosed the leaning axle box beam, therefore, has good vertical and the horizontal rigidity.

## 技术规格 Technical Specification

额定起重量 Cap.	主起升 Main Lifting	t	50												
	副起升 Aux.Lifting		10												
跨度 Span		m	25												
起升高度 Lifting Height	主起升 Main Lifting	m	12												
	副起升 Aux.Lifting		14												
速度 Speed	主起升 Main Lifting	m/min	7												
	副起升 Aux.Lifting		19												
	小车运行 Trolley Travelling		39.62												
	大桥运行 Bridge Travelling		87.3												
电动机 Motor	主起升 Main Lifting	型号/kW Type/kW	YZR315M-10/75												
	副起升 Aux. Lifting		YZR280M-10/45												
	小车运行 Trolley Travelling		YZR160M <sub>2</sub> -6/7.5												
	大桥运行 Bridge Travelling		YZR225M-8/22												
	总容量 Total Volume		kW	171.5											
自重 Dead-Weight	小车 Trolley	t	22.692												
	起重机 Total Weight		67.533												
常用大桥轨道型号 Steel Rail Recommended		QU80													
主要尺寸及极限位置 (mm)		L <sub>1</sub>	B <sub>1</sub>	B <sub>0</sub>	B	H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	H <sub>4</sub>	L	N <sub>1</sub>	D	S <sub>1</sub>	S <sub>2</sub>
		4520	3110	7270	8800	1070	3300	2010	3349	1134	1900	3620	1400	3400	3435

# QD 型 75/20 吨铸造起重机

QD Type of 75/20-Ton Casting Crane



## 技术规格 Technical Specification

额定起重量 (t)	跨度 L <sub>0</sub> (m)	尺寸 (mm)																				极限尺寸 (mm)															
		D	L <sub>0K1</sub>	L <sub>0K2</sub>	B <sub>K1</sub>	B <sub>K2</sub>	K <sub>T3</sub>	K <sub>T4</sub>	K <sub>T1</sub>	K <sub>T2</sub>	B <sub>0</sub>	φ	C	D	A	N	N <sub>1</sub>	H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	H <sub>4</sub>	H <sub>5</sub>	H <sub>6</sub>	B <sub>1</sub>	F	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	H <sub>0</sub>	H <sub>2</sub>	H <sub>6</sub>	H <sub>3</sub>	L <sub>0</sub>	L <sub>1</sub>	L <sub>2</sub>
75/20	19.5	12424	7000	1000	1337	1363	900	870	1000	1000	7200		3200		1200	4900		2072	4754	4343	1290	563	1200	440		350	350	500	2400	1087	4070	1650	2250	2000	2250	1900	

额定起重量 Cap.	主 Main	(t)	75
	副 Aux.		20
跨度 Span		(m)	19.5
起升高度 Lifting Height	主 Main	(m)	16
	副 Aux.		18
工作级别 Duty			重级
速度 Speed	起升 Lifting	主 Main	7.37
		副 Aux.	18.7
	主小车运行 Main Trolley Travelling	39.2	
	副小车运行 Aux. Trolley Travelling	46.5	
大车运行 Bridge Travelling			77.7
电动机 Motor	起升 Lifting	主钩 Main Hook	YZR315S-10/55 × 2
		副钩 Aux. Hook	YZR315S-10/55
	主小车运行 Main Trolley Travelling	YZR200L-8/15	
	副小车运行 Aux. Trolley Travelling	YZR132M <sub>1</sub> -6/3.7	
大车运行 Bridge Travelling			YZR200L-8/22 × 4
自重 Dead-Weight	主小车 Main Trolley	(t)	44.3
	副小车 Aux. Trolley		7.01
	总重 Total Weight		154
最大轮压 Max. Wheel Loading		(KN)	43.5
荐用大车轨道型号 Steel Rail Recommended			QU80
电源 Power			三相交流 50Hz 380V